

# Herakle Sewing Machine

**REVO**<sup>®</sup>

**R-20HD**



HERAKLE SINGLE NEEDLE JUTE BAG  
OVEREDGING SEWING MACHINE

# HERAKLE SEWING MACHINE



The R-20HD is a jute bag overedging machine. It is a single-needle, double-thread, plain-feed, flatbed sewing machine ideal for overseaming light to heavy weight jute or PP/PE woven cloth bags. The overseam width can be varied from 10 to 15mm by replacing some parts. The wide overseam width of 15mm increases the overall seam strength

R-20HD can also be used as a three-thread, overseaming machine for overedging carpets, rugs and other types of materials by replacing some of the machine parts.

## TECHNICAL SPECIFICATIONS :

Max. speed	:	2100 stitches per minute
Working speed	:	300 to 400 bags per hour (bag size 30" to 40")
Seam	:	Overseaming stitch
Seam width	:	10mm / 15mm
Stitch range	:	7mm to 15mm
Material thickness	:	up to 12mm
Thread	:	jute, synthetic or cotton (10/3)
Needle size	:	DR x 4 - # 30 or - # 32 or UNO x 1970-400
Power required	:	500W, 2800 rpm integral clutch single phase or three phase motor
Net weight	:	40 kgs.



Manufacturers :

## SWARUP MECHANICAL WORKS

OFF. & FAC. UNIT - I : OVERLOCK BUILDING, OVERLOCK ROAD,  
LUDHIANA - 141 003. (INDIA) TELEPHONE : 91 - 161 - 530774, 530472.  
FAX : 91 - 161 - 533751. GRAMS : OVERLOCK  
FACTORY - UNIT II : B - XXX - 69, KAILASH NAGAR, SHERPUR BYE - PASS,  
LUDHIANA - 141 010. (INDIA) TELEPHONE : 91 - 161 - 672174, 673874  
INTERNET : [www.sewingnet.com](http://www.sewingnet.com) [www.revoindia.com](http://www.revoindia.com) [www.sewingmaker.com](http://www.sewingmaker.com)  
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